



JINDALI PACKING MACHINERY CO.,LTD

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Item: J9-M

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ITEM: J9-M SHRINK SLEEVE SEAMING MACHINE (Turret at end)

Product Information	
Product Model:	J9-m
Product Chinese Name:	高速合掌机
Product English Name:	Shrink sleeve seaming machine (turret at end)
Technical Parameters	
Top Speed	500 m/min
Max. Width (Final Product)	300mm
Min. Width (Final Product)	50mm
Max. Unwind Width	600mm
Max.Unwind Diameter	Φ 550 mm
Max.Rewind Diameter	Φ 860 mm
Sleeve Tolerance	±0.4mm
Machine Parameters	
Power Supply	AC200v~240 50/60Hz
Power	Rated power:25kw、Real power<4kw

Pressure	>0.4 mpa
Air Consumption	<2L/min
Equipment Dimension	6700 mm×1780 mm×1800 mm

System Function	
Auto Unwind Tension	YES
Auto Rewind Tension	YES
Auto Meter	YES
Roll Diameter To Stop	YES
EPC System	YES
Oscillation	YES
Auto Stroboscope	YES
Auto Glue Supply	YES
Electric Width Adjustment	YES
Seaming Position Adjustment	YES
Width Measurement On-Line	YES
Auto Width Adjustment	YES

Detailed Specification List	
PLC (A)	FATEK PLC
Power Supply	MEAN WELL
HMI(A)	PanelMaster
EPC System	BST
Rewinding EPC	PAUSOURCE

Strobe Lamp	JCKJ
Drying Blower	REXCHIP Hight pressure air pump
Left Wheel Driver	ESTUN Servo Motor System
Right Wheel Driver	ESTUN Servo Motor System
Left Plate Driver	ESTUN Servo Motor System
Right Plate Driver	ESTUN Servo Motor System
Left Sensor Drive	Closed Loop Stepping Motor
Right Sensor Drive	Closed Loop Stepping Motor
Measuring Sensor	PAUSOURCE Ultrasonic Sensor
Unwinding Shaft A Driver	ESTUN Servo Motor System
Rewinding Shaft A Driver	ESTUN Servo Motor System
Rewinding Shaft B Driver	ESTUN Servo Motor System
Rewind Main Tension Driver	ESTUN Servo Motor System
Rewind Tension Roll Driver	ESTUN Servo Motor System
Feeding Roll Driver	ESTUN Servo Motor System
Tration Roll Driver	ESTUN Servo Motor System
Electrical Proportional Valve	SMC
EPC For Needle Type Adhesive	PAUSOURCE
The Central Controller	ESTUN
Expansion Module	ESTUN

Machine Specification

Unwind Shaft	3in Inflatable shaft
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Rewind Shaft	6in Inflatable shaft
Rewind Setting	Neat winding or oscillating winding
Width Control	Adjusting with four ball screw motors
Seaming Method	Peristaltic Pump application/Needle gluing system
Width Control	Automation assisted adjustment
Width Measure Online	Detection using two edge measuring sensor devices
Seaming Position Adjustment	(yes)
Molding Width Control- Moving Range	±140mm
Molding Method	Moldless system
Perforation	Impale
Easily Tear Line (Continuous)	Pressure cutting
Roller Bearing	NSK