



JINDALI PACKING MACHINERY CO., LTD

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Item: J9

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ADD: NO.1, intersection of Mianzhu and Anna Road, ANBU
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Product Information

Product Model:

J9

Product Chinese Name:

高速合掌机

Product English Name:

Turret shrink sleeve seaming machine

Technical Parameters

Top Speed

500 m/min

Max. Width (Final Product)

300mm

Min. Width (Final Product)

50mm

Max. Unwind Width

600mm

Max.Unwind Diameter

Φ 550 mm

Max.Rewind Diameter

Φ 860 mm

Sleeve Tolerance

±0.4mm

Machine Parameters

Power Supply

AC200v~240 50/60Hz

Power	Rated power:25kw、Real power<4kw
Pressure	>0.4 mpa
Air Consumption	<2L/min
Equipment Dimension	6700 mm×1780 mm×1800 mm

System Function	
Auto Unwind Tension	YES
Auto Rewind Tension	YES
Auto Meter	YES
Roll Diameter To Stop	YES
EPC System	YES
Oscillation	YES
Auto Stroboscope	YES
Auto Glue Supply	YES
Electric Width Adjustment	YES
Seaming Position Adjustment	YES

Detailed Specification List	
PLC (A)	FATEK PLC
Power Supply	MEAN WELL
Pump Moto	Closed Loop Stepping Motor
HMI(A)	PanelMaster
EPC System	BST
Rewinding EPC	PAUSOURCE

Strobe Lamp	JCKJ
Drying Blower	REXCHIP Hight pressure air pump
Left Wheel Driver	ESTUN Servo Motor System
Right Wheel Driver	ESTUN Servo Motor System
Left Plate Driver	ESTUN Servo Motor System
Right Plate Driver	ESTUN Servo Motor System
Left Sensor Drive	Closed Loop Stepping Motor
Right Sensor Drive	Closed Loop Stepping Motor
Measuring Sensor	PAUSOURCE Ultrasonic Sensor
Unwinding Shaft A Driver	ESTUN Servo Motor System
Unwinding Shaft B Driver	ESTUN Servo Motor System
Unwind Main Tension Driver	ESTUN Servo Motor System
Unwind Tension Roll Driver	ESTUN Servo Motor System

Machine Specification	
Unwind Shaft	3in Inflatable shaft
Rewind Shaft	6in Inflatable shaft
Rewind Setting	Neat winding or oscillating winding
Width Control	Adjusting with four ball screw motors
Seaming Method	Peristaltic Pump application/Needle gluing system
Width Control	Automation assisted adjustment
Width Measure Online	Detection using two edge measuring sensor devices
Seaming Position Adjustment	(yes)

Molding Width Control- Moving Range	±140mm
Molding Method	Moldless system