

JINDALI PACKING MACHINERY CO., LTD

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ITEM: S300T SHRINK SLEEVE SEAMING MACHINE

Product Information	
Product Model:	S300T
Product English Name:	Shrink sleeve seaming machine

Technical Parameters		
Top Speed	450 m/min	
Max. Width (Final Product)	300mm	
Min. Width (Final Product)	40mm	
Max. Unwind Width	610mm	
Max.Unwind Diameter	Ф 500 mm	
Max.Rewind Diameter	Ф 950 mm	
Sleeve Tolerance	±0.4mm	

Machine Parameters		
Power Supply	AC200v~240 50/60Hz	
Power	Rated power:10kw	
Pressure	>0.4 mpa	
Air Consumption	<2L/min	

Equipment Dimension	3100 mm×1800 mm×1900 mm	

System Function	
Auto Unwind Tension	YES
Auto Rewind Tension	YES
Auto Meter	YES
Roll Diameter To Stop	YES
EPC System	YES
Oscillation	YES
Auto Stroboscope	YES
Auto Glue Supply	YES
Electric Width Adjustment	YES
Seaming Position Adjustment	YES
Width Measurement On-Line	YES
Auto Width Adjustment	YES

Detailed Specification List		
Unwind Motor	ESTUN Servo Motor System	
Rewind Motor	ESTUN Servo Motor System	
Oscillation Motor	ESTUN Servo Motor System	
Main Motor	ESTUN Servo Motor System	
Feeding Motor	ESTUN Servo Motor System	
PLC (A)	FATEK PLC	
Power Supply	MEAN WELL	
ММС	FATEK	
Pump Moto	Closed Loop Stepping Motor	

HMI(A)	PanelMaster
EPC System	PAUSOURCE
Tension Sensor	PAUSOURCE
Strobe Lamp	JCKJ
Drying Blower	REXCHIP Hight pressure air pump
PLC (B) *	FATEK PLC
Power Pupply	MEAN WELL
Left Wheel Driver	Closed Loop Stepping Motor
Right Wheel Driver	Closed Loop Stepping Motor
Left Plate Driver	Closed Loop Stepping Motor
Right Plate Driver	Closed Loop Stepping Motor
PLC (C) * O	FATEK PLC
Power Pupply	MEAN WELL
Left Sensor Drive	Closed Loop Stepping Motor
Right Sensor Drive	Closed Loop Stepping Motor
Measuring Sensor	PAUSOURCE Ultrasonic Sensor

Machine Specification		
Unwind Shaft	3in Inflatable shaft	
Rewind Shaft	3in Inflatable shaft	
Rewind Setting	Neat winding or oscillating winding	
Width Control	Adjusting with four ball screw motors	
Seaming Method	Double peristaltic pump application	
Width Control	Automation assisted adjustment	
Width Measure Online	Detection using two edge measuring sensor devices	

Seaming Position Adjustment	(yes)
Molding Width Control- Moving Range	±120mm
Molding Method	Moldless system
Perforation	Impale
Easily Tear Line (Continuous)	Pressure cutting
Roller Bearing	NSK

